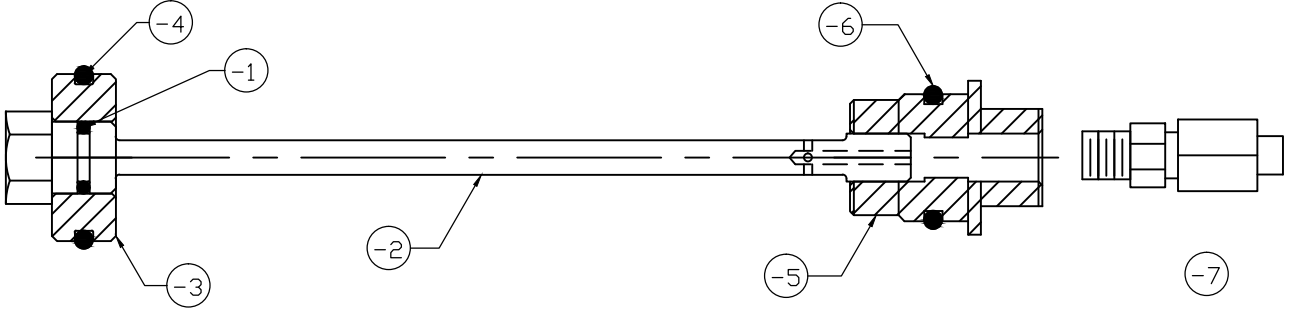


This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
	DRAWN FROM TATTERED DRAWING.	10/9/09	RJC	RW



ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
		B/O	-1	1	O-RING		2-013-C557-70	1
			-2	1	BOLT, SPECIAL	1018	Ø3/4 x 7-1/4	2
			-3	1	PLUG, OUTER	1018	Ø1-3/8 x 5/8	3
		B/O	-4	1	O-RING		2-122-C557-70	1
			-5	1	PLUG, INNER	1018	Ø1.25 x 1-5/8	3
		B/O	-6	1	O-RING		2-117-C557-70	1
		B/O	-7	1	CONNECTOR		4FBTX-S	1
	ASSY #							

RB

RED BARN MACHINE

TITLE

FIXTURE-PRESSURE TEST,  
POWER TURBINE ROTOR

DWG NO.

RB23006302

REV

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

TOLERANCES ON:  
DECIMALS  
.XXX ± .005  
.XX ± .01  
.X ± .1

FRACTIONS ± 1/32  
ANGLES ± 5°

UNLESS OTHERWISE SPECIFIED  
1. BREAK ALL SHARP EDGES  
.015 x 45° PR .015 R  
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

DRAWN BY: CLOUGH

APPROVED

HEAT TREAT  
FINISH  
SPEC

USED ON MODEL

ALLISON

SCALE

NTS

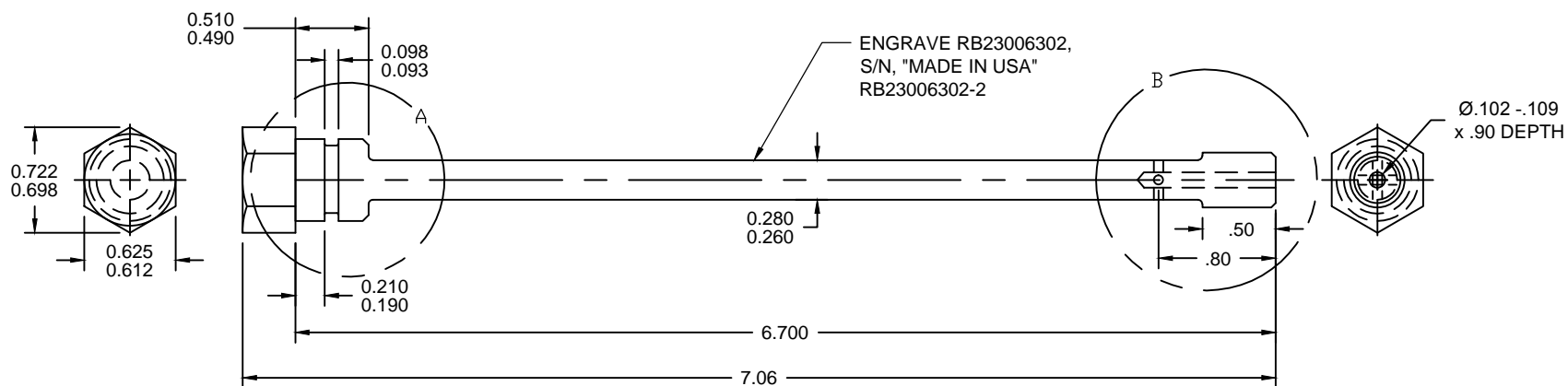
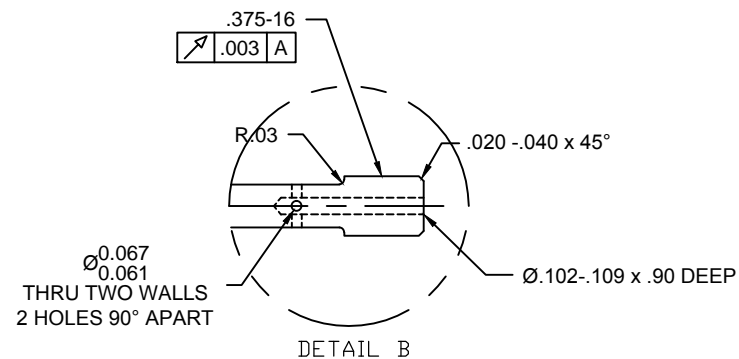
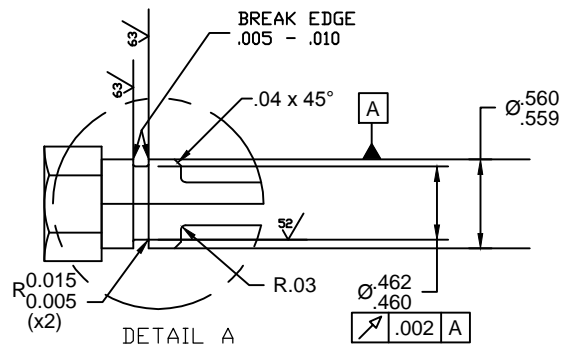
DATE

10-9-09

SHEET

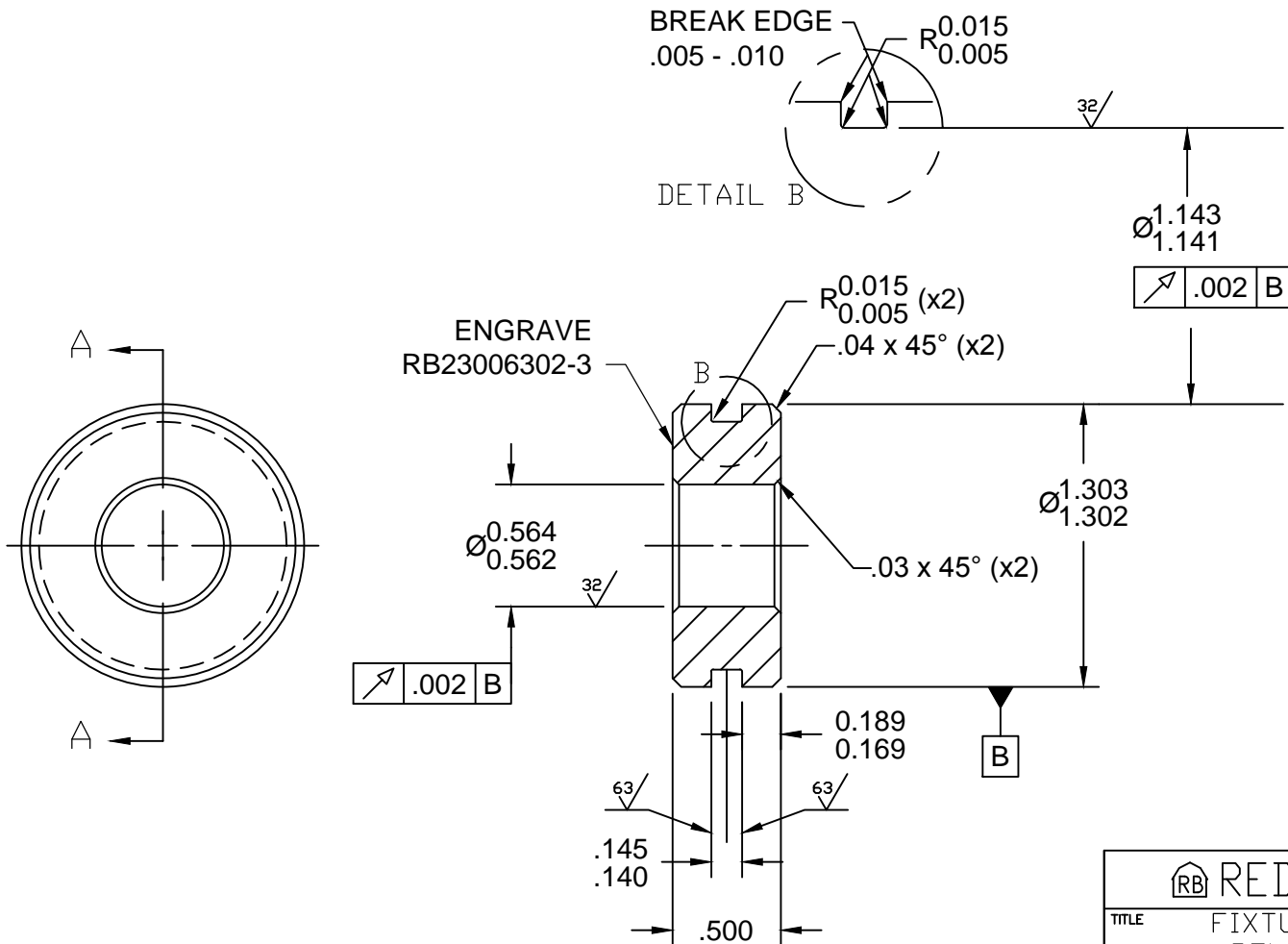
1 of 4

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.



-2  
BOLT, SPECIAL

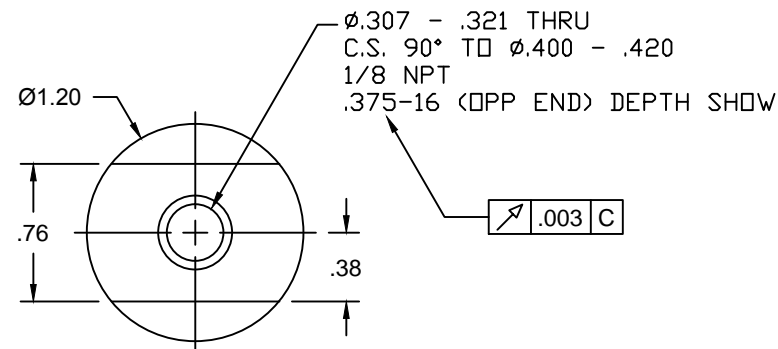
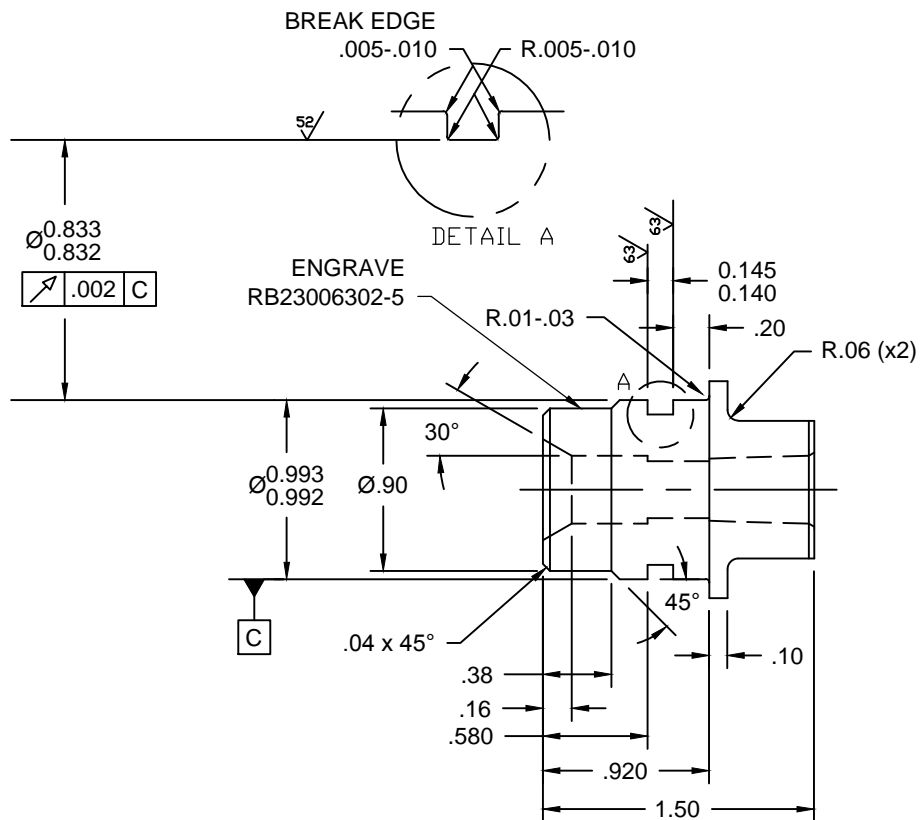
RED BARN MACHINE	
TITLE FIXTURE-PRESSURE TEST, POWER TURBINE ROTOR	
DWG NO. RB23006302-2	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 10-9-09
SHEET 2 of 4	



-3  
PLUG, OUTER

<b>RED BARN MACHINE</b>	
TITLE FIXTURE-PRESSURE TEST, POWER TURBINE ROTOR	
DWG NO. RB23006302-3	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
.XXX $\pm .005$	FRACTIONS $\pm 1/32$
.XX $\pm .01$	ANGLES $\pm 5^\circ$
X $\pm .1$	
DRAWN BY: CLOUGH	
APPROVED	
HEAT TREAT	
FINISH SPEC BLACK OXIDE	
USED ON MODEL	
ALLISON	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 $\times$ 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 10-9-09
SHEET 3 of 4	

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.



(-5)  
PLUG, INNER

<b>RED BARN MACHINE</b>	
TITLE FIXTURE-PRESSURE TEST, POWER TURBINE ROTOR	
DWG NO. RB23006302-5	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS $\pm 1/32$
.XXX $\pm .005$	ANGLES $\pm 5^\circ$
.XX $\pm .01$	
X $\pm .1$	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH	
APPROVED	
HEAT TREAT	
FINISH SPEC BLACK OXIDE	
USED ON MODEL	
ALLISON	
SCALE NTS	DATE 10-9-09
SHEET 4 of 4	

